

Assembly Instructions

10' Through 20' Wide Systems

1. LAYOUT AT SITE

The **20' × 20' canopy** is used as the example.

1. Spread drop cloths and unroll the canopy at the exact location where you want the finished assembly..
2. Any sharp objects that must remain under the canopy should be padded and taped.
3. Assemble the side poles and lay them straight out from each pole hole in the canopy.
4. Drive a stake **1'-0" from the end of each pole**.
5. The stake must be driven through the ring attached to each guy rope, as shown in the diagram.

2. RAISE SIDE POLES

1. Start at **opposite corners**.
2. Insert the side poles into the pole holes.
3. Raise the poles so that the **bottom of each pole slants toward the center of the canopy**.
4. Adjust the guy rope.
5. Continue with the other two corners and then the remaining sides.

3. RAISE CENTER POLE

1. Assemble the **three-piece center pole**.
2. Insert it into the center pole hole.
3. Raise the center pole to an upright position.
4. Tie the **jump rope** to the pole.

4. SIDE POLE ADJUSTMENT

1. Tighten the guy ropes to pull the poles into their upright positions.
2. Adjust pole positions and guy rope tensions to pull out the canopy.
3. You can put **protective covers over all stakes**.(pool noodles, cones, caps)

5. TAKE DOWN

1. **Loosen all guy ropes**.
2. Spread the drop cloths.
3. **Reverse the assembly steps** to take the canopy down.

